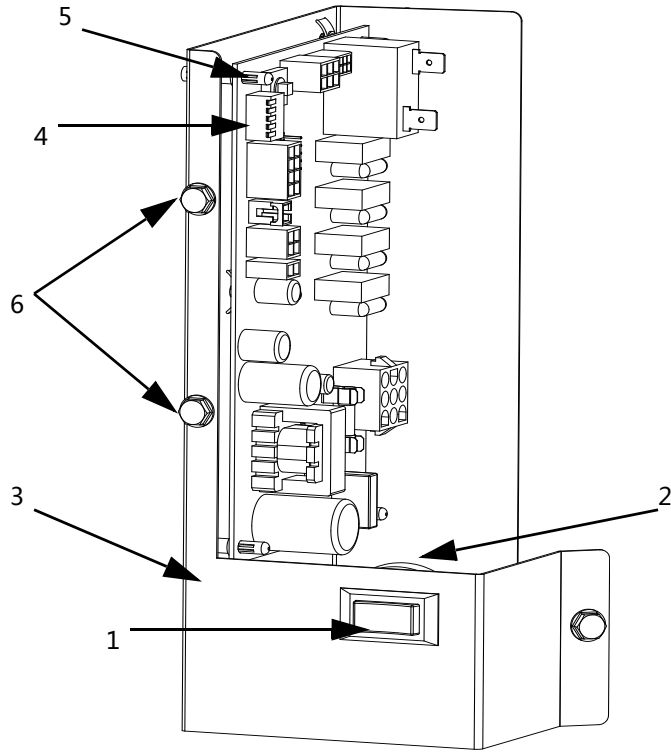




**Ice Machine Parts List for  
Series UG065 Models**

**UG065A**

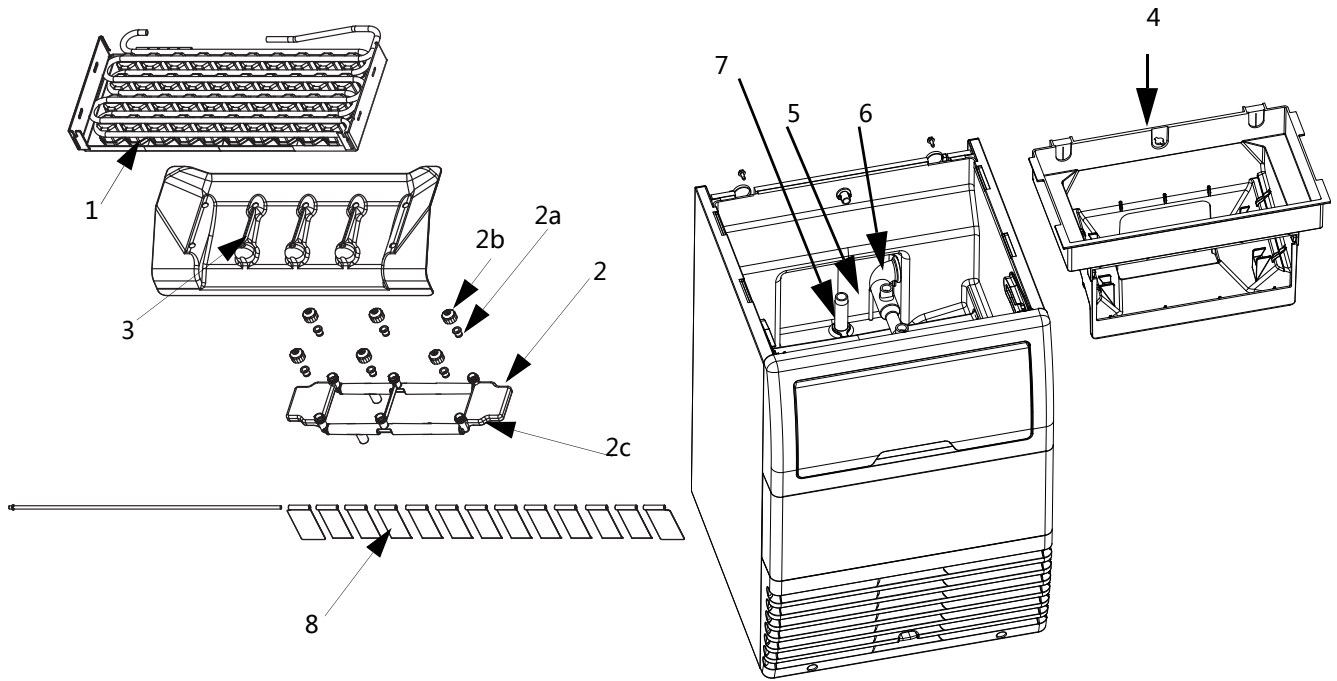
## UG65 CONTROL BOX



**DESCRIPTION**

	<b>DESCRIPTION</b>	<b>PART NO.</b>
1	Toggle Switch .....	2301513
2	Bushing,SB1500-21/2240 .....	2500133
3	<b>Control Box</b>	
	a. 230V/50-60Hz. ....	040002567
4	Control Board .....	040002984
<b>Miscellaneous – Brackets, Screws, etc.</b>		
5	Control Board Mounting Supports .....	4302253
6	Screw .....	5202323
7	<b>Control Box cover( Not Shown)</b>	
	a. 230V/50-60Hz. ....	040002568
8	<b>Wiring Harness, Main</b>	
	a. 230V/50-60Hz, .....	040003491
9	Wiring Harness, Toggle Switch. ....	040003438
10	<b>Jump Wire ( Not Shown)</b>	
	a. 230V/50,UG065A .....	040003064
	b. 230V/60,UG065A .....	040003434

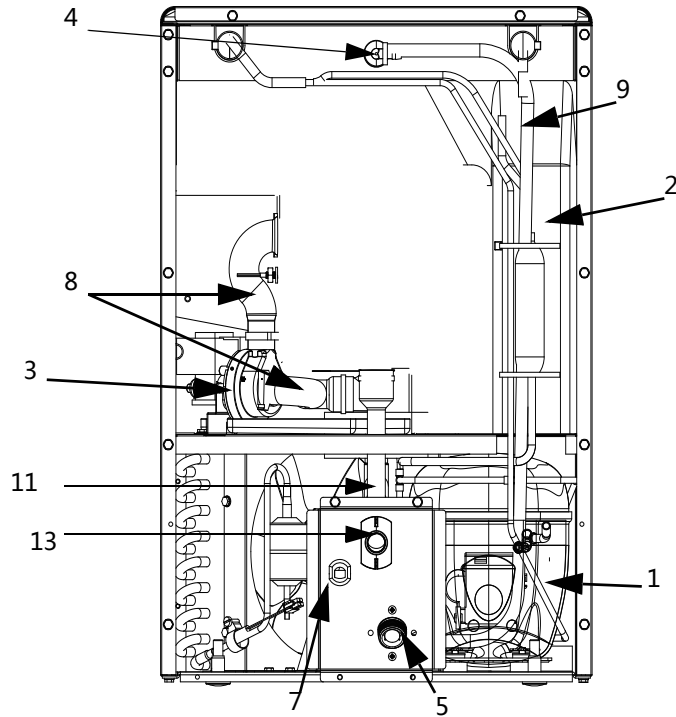
# UG65 EVAPORATOR ASSEMBLY



**DESCRIPTION**

	<b>DESCRIPTION</b>	<b>PART NO.</b>
1	<b>Evaporator Assembly</b>	
a.	Standard	3006449
2	<b>Spray Bar Assembly</b>	040004368
a.	Insert (each)	4008779
b.	Cap (each)	4008769
c.	O-ring	5004639
3	<b>Ice Ramp</b>	040003478
4	<b>Evaporator Housing Assembly</b>	040003591
5	Water Level NTC Thermistor	040003055
6	Tubing (Water Pump Out)	000000959
7	<b>Standpipe Assembly</b>	
a.	Standpipe	4015193
b.	Plug	040000096
8	<b>Curtain Assembly(6 pieces)</b>	
a.	Paddle	040003482
b.	Rod	040003610
c.	Cover.evap/Hanger	040003483
<b>Miscellaneous – Brackets, Screws, etc.</b>		
9	Spray Bar Clamp	5650649
10	Water Inlet Diverter	6072481

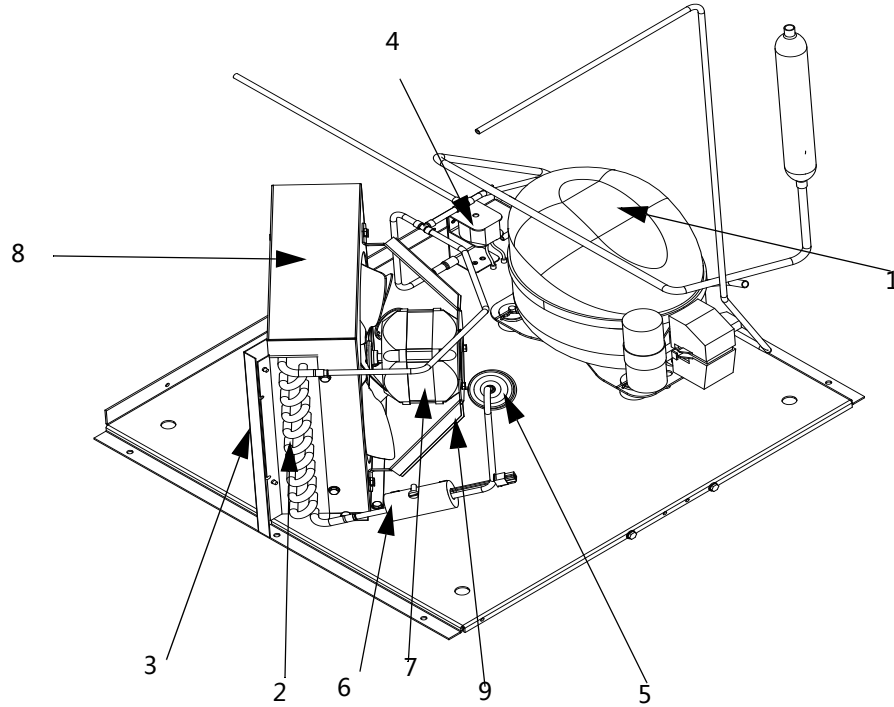
## UG65 REFRIGERATION COMPARTMENT – COMMON PARTS



### DESCRIPTION

	DESCRIPTION	PART NO.
1	<b>Compressor</b>	
	a. Compressor 230,50/60,1 Danfoss .....	040000161
	Relay .....	8251083
	Start Capacitor .....	2006063
2	Cap Tube Assembly .....	040004375
3	<b>Water Pump</b>	
	a. 220V/50Hz .....	000000661
	b. 220V/60Hz .....	000001034
	c. Bracket .....	040004226
4	<b>Evaporator Water Inlet Fitting</b> .....	040004041
5	<b>Water Inlet Valve</b>	
	a. 230/50-60Hz UG065A .....	000006441
	b. Mylar Shield .....	000000827
6	<b>Power Cord</b>	
	a. 230/50/1 .....	040001284
	b. 230/60/1 .....	040001283
7	<b>Terminal Block</b> .....	2512043
	Miscellaneous – Brackets, Screws, etc.	
8	<b>Vinyl Tubing</b>	
	a. Pump to Spray Bar .....	000000959
	b. Sump to Pump .....	000000960
	c. Clamp .....	5000493
9	<b>Water Inlet Tubing .375 ID</b>	
	a. UG065A .....	040002557
10	<b>Water Supply Hose (not shown)</b> .....	040001088
11	<b>Bin Drain Tube</b> .....	040002549
12	<b>Drain Line Clamp</b> .....	5650733
13	<b>Drain Fitting Barbed</b> .....	4011289
14	<b>Screw 7 x 7 mm (mounts water inlet valve)</b> .....	5004429
15	<b>Screw 5 x 13 mm (mounts water pump)</b> .....	5005023
16	<b>Leg</b> .....	5005253

# UG65 REFRIGERATION COMPARTMENT – AIR-COOLED



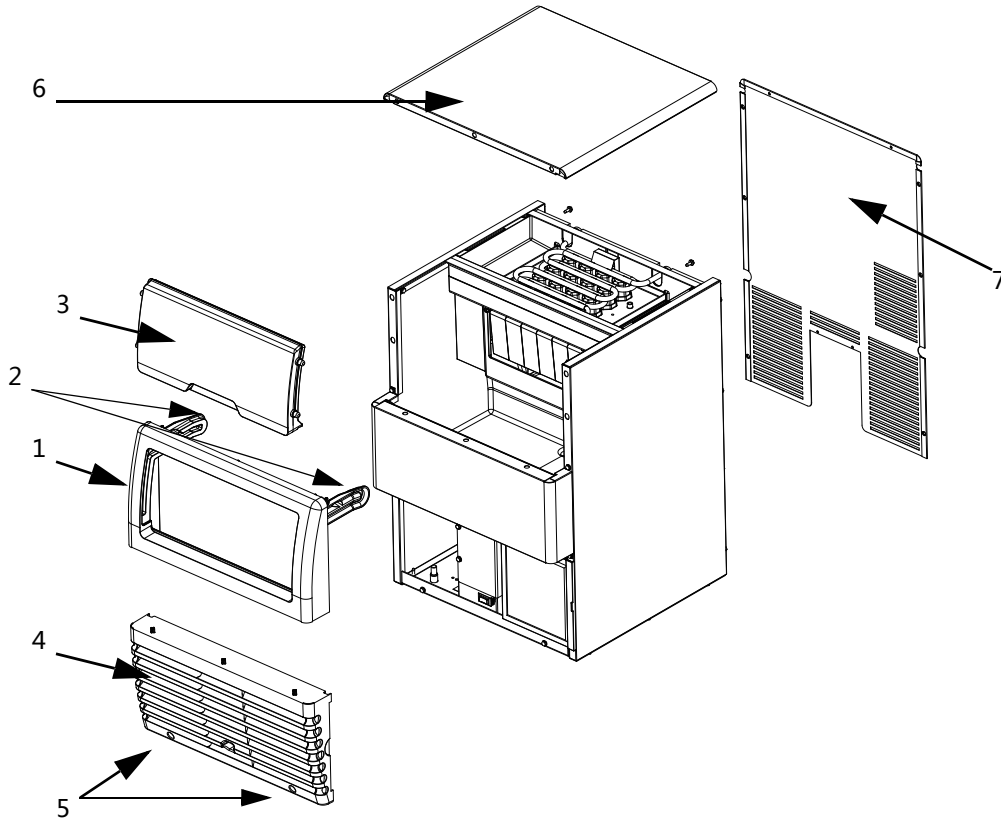
**DESCRIPTION**

1	Compressor (Refer to COMMON PARTS Page)	Page -4
2	Air Condenser	040002548
3	Baffle - Air Condenser	040003711
4	<b>Hot Gas Valve</b>	
a.	Hot Gas Valve 230/50-60/1 Ph	040000690
b.	Hot Gas Valve Coil Only 230/50-60/1 Ph	040000103
5	Line Drier	8252169
6	Liquid Line NTC Thermistor	040003056
7	<b>Fan Motor</b>	
a.	230/50-60 Hz	2000213
b.	Fan Blade	3005653

**Miscellaneous – Brackets, Screws, etc.**

8	Fan Shroud	040003712
9	Fan Motor Mounting Bracket	040003709
10	SCR, STL PH 23 TC-M4X13MM(bracket to fan shroud)	5004499
11	Nut ,STL, Hex-Reg, M4 X 0.7 (motor to bracket)	5005513

# UG65 PANELS



## Door – Gray

1	Frame .....	040003730
2	Door Track Assembly .....	040004091
3	Door Assembly .....	040003731
4	Grill (Not Including Air Filter) .....	040002558
5	Grill Screws (5 x 13 mm) .....	5004499
6	Top Cover .....	7603503
7	Back Panel .....	040003499
8	Leg Leveler .....	5005253
9	Air Filter (Not Shown) .....	040004376